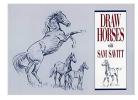
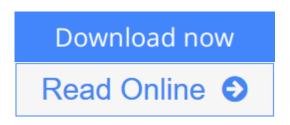
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By Sam Savitt



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#### About the Author

Sam Savitt has authored numerous books and illustrated well over one hundred books. His horse charts are known throughout the world and his authoritative work has been used in encyclopedias as well as by the Smithsonian Institute. Sam was the official art

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